

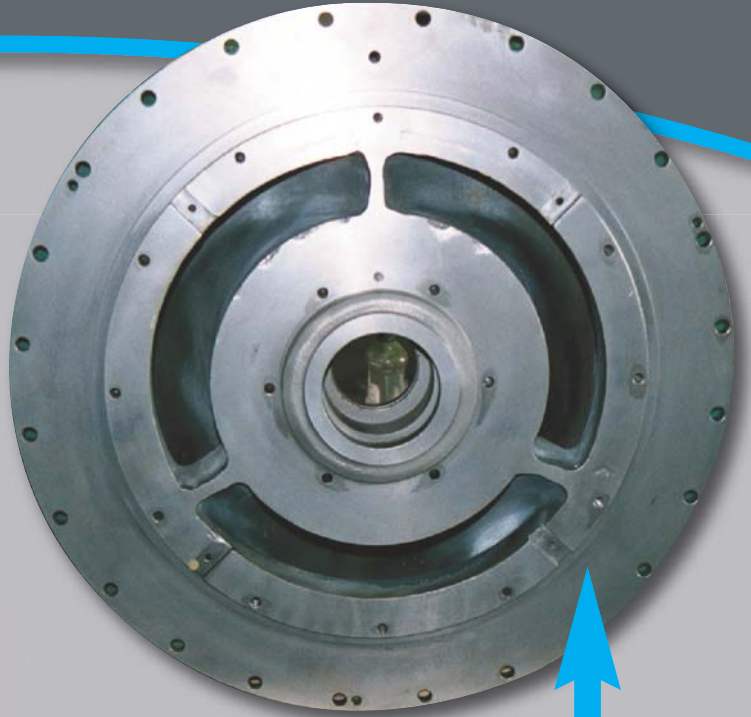
Incoming inspection.



Close up of internal stress fractures.



Completed weld and sandblast.



Machining completed the integrity of the weld can be clearly seen.



Close-up of weld.